

Measurement and Length Tolerance

Before measuring the length of a zipper, we should keep zipper closed by pulling the slider to the right place showing in the following picture.

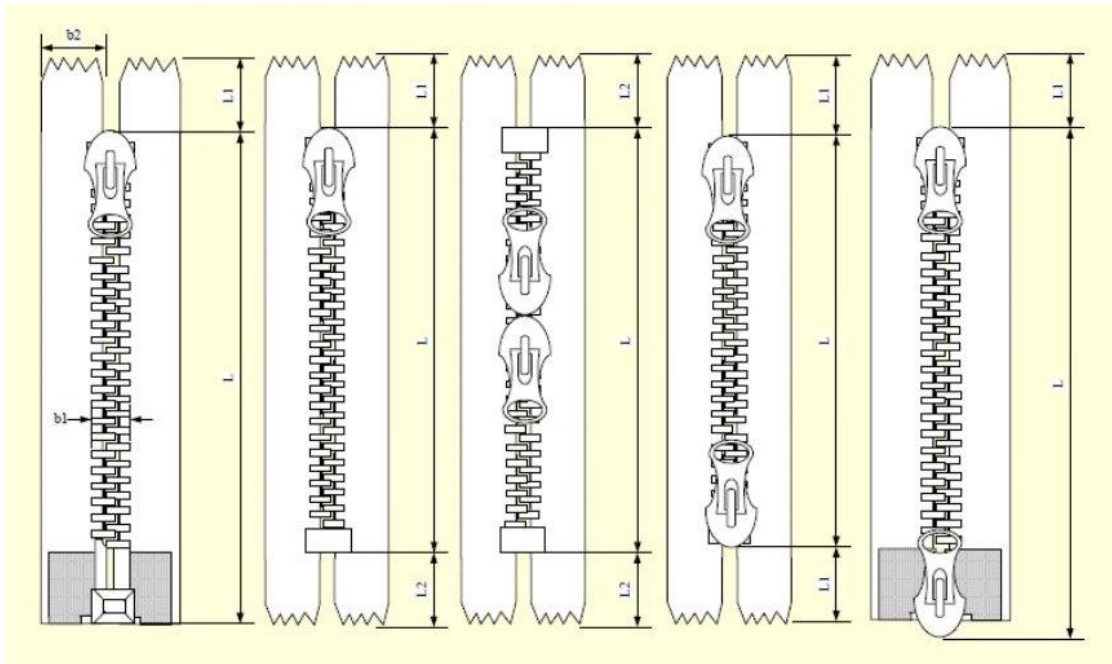
For one-way closed-end zippers, the right length is the figure measured from the bottom stopper to the top head of the slider.

For one-way open-end zippers, the right length is the figure measured from the bottom of the chain to the top head of the slider.

For two-way closed-end zippers ("o" type), the right length is the figure measured from the top stopper to the bottom stopper.

The measurements for two-way closed-end zippers ("x" type) and two-way open-end zippers are the same, the right length is the figure measured from the head of the bottom slider to the head of the top slider.

The letter "L" shows in the following picture is the right length measured.



Reference Standard: QB/T 2171~2173-2001

拉链长度的公差标准 Zipper Length Tolerance					
型号 Size	拉链的长度 (L) Zipper Length L		布带宽度 Tape Width b2	前带头 L1 Top Extension Length L1	后带头 L2 Bottom Extension Length L2
	参照长度 Reference Length	极限偏差 Max. Tolerance			
2#	(0, 315)	±3	≥12	≥20	≥18
3#	(315, 630) (630, 1000)	±5 ±6			
4#	(0, 315)	±4	≥14.5	≥22	≥20
5#	(315, 630)	±6			
6#	(630, 1000)	±7			
8#	(0, 315)	±5	≥18		
9#	(315, 630)	±7			

	(630, 1000)	±9			
备注 Remarks:					
1. 拉链参照尺寸大于 1000mm, 极限偏差为±1%; If reference length>1000mm, the Max. Tolerance is limited in -1%~+1%;					
2. 开尾拉链无后带头; There is no bottom extension for Open-end zippers;					
3. 特殊尺寸拉链订货时商定。If special length required, tolerance standard is needed to be negotiated.					